

Date: Tuesday, 13/05/2008 9:28:14 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WEB		
Job Number	: 39225		Part Number	: D29263		
Estimate Number	: 11604		Drawing Number	: D2926 REV.A		
P.O. Number	:		Project Number	: N/A		
This Issue	: 13/05/2008 S.O. No. :		Drawing Revision	: A		
Prsht Rev.	: NC		Material	:		
First Issue	: / /		Due Date	: 20/05/2008 Qty: 4 Um: Each		
Previous Run	: 37422					
Written By	:					
Checked & Approved By	: <u>JUL 08. 5.13</u>					
Comment	: Est. B05.05.25 Added drill Jig to step 3; 98.44" was 89.44" KJ/J LM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D25003100	Ext'n - 'I' Beam Web 4" 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) (4) Ext'n - 'I' Beam Web 4" Cut D2500-3 to length: 98.44" Batch: <u>33940</u> (4) <u>SL 8-5-13</u>		
2.0	SKIDTUBES 1	SKIDTUBES RESOURCE 1 
Comment: LANDING GEAR RESOURCE 1 (4) Drill pilot holes and open to size using drill Jig DT8777 as per Dwg D2926 <u>SL 8-5-13</u> Deburr		
3.0	QC5	INSPECT WORK TO CURRENT STEP 
Comment: INSPECT WORK TO CURRENT STEP (4) <u>RF 08-05-13</u>		
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1 
Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1 (4) <u>SL 8-5-13</u>		
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION 
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION (4) <u>RF 08-05-13</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1
		<i>(1)</i>
	Identify and Stock Location: <i>LB</i>	<i>SL 8-5-13</i>
7.0	QC21	FINAL INSPECTION/W/O RELEASE
		<i>08/05/14 JJ</i>
	Comment: FINAL INSPECTION/W/O RELEASE	

Job Completion



MF 08-05-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

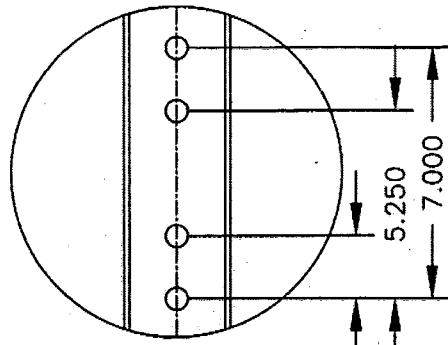
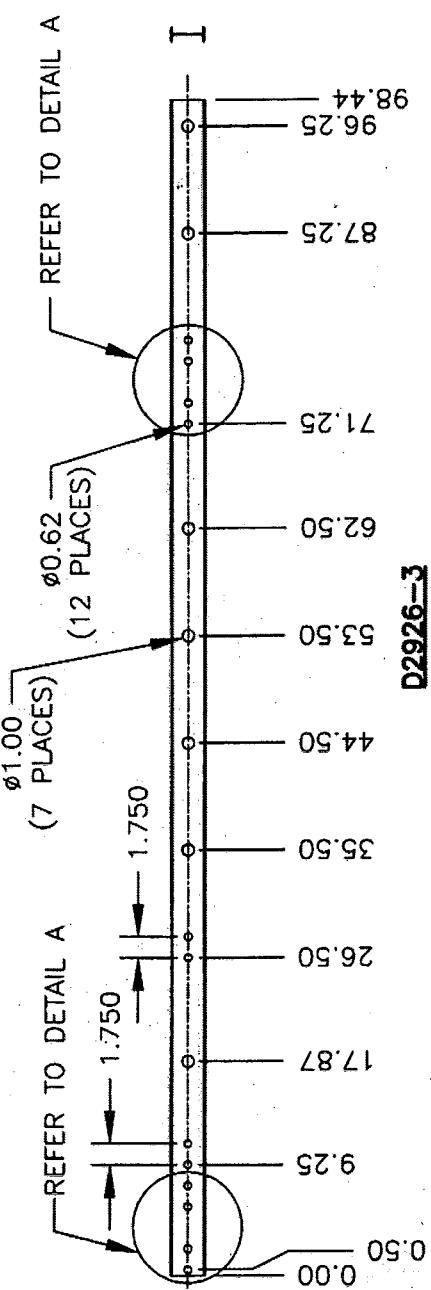
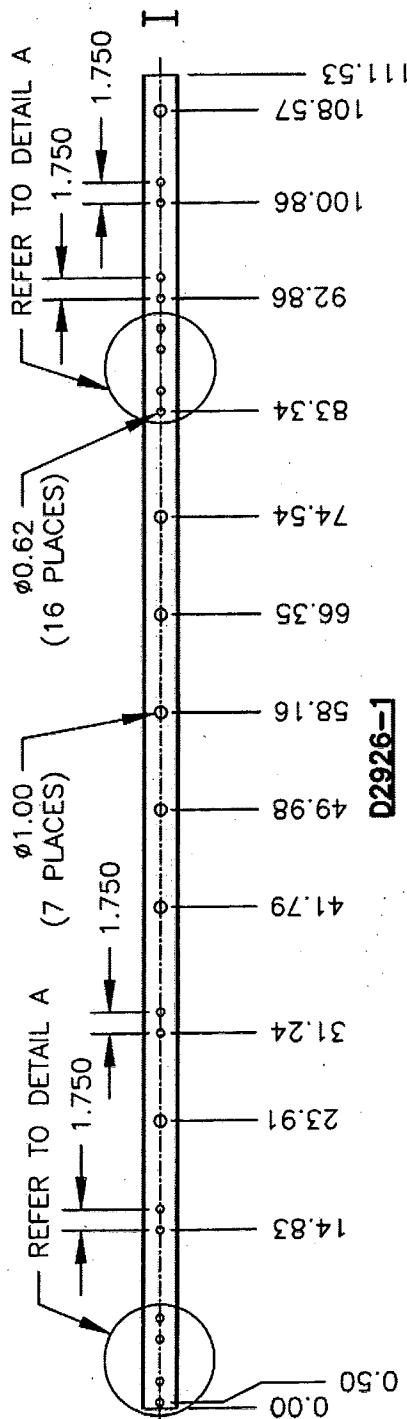
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>IP</i>	DRAWN BY <i>IP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>✓</i>	APPROVED <i>✓</i>	DRAWING NO. D2926	REV. A SHEET 1 OF 1	
DATE 04.06.22		TITLE WEB	SCALE 1:15	
A	04.06.22	NEW ISSUE		



DETAIL A
SCALE 1:5

RELEASED
04-06-2014

SHOP COPY
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SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO. 39325

NO. 37223

GENERAL NOTES:

1
1) MAKE FROM D2500-3 EXTRUSION
2) ALL HOLES ON CENTERLINE
3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
5) ALL DIMENSIONS ARE IN INCHES

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